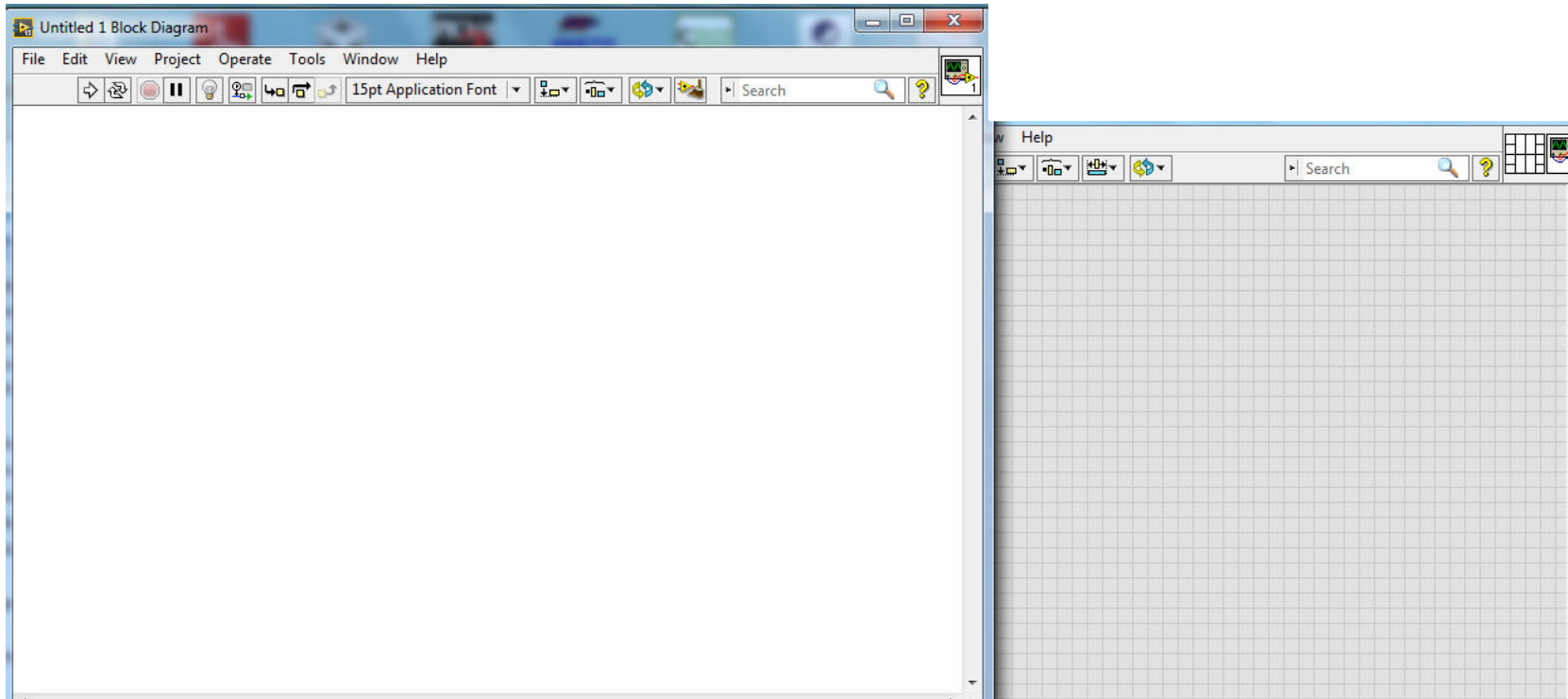
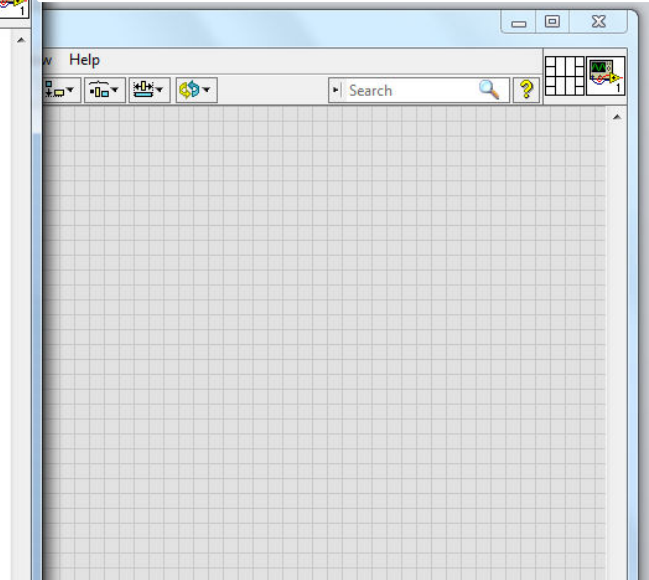
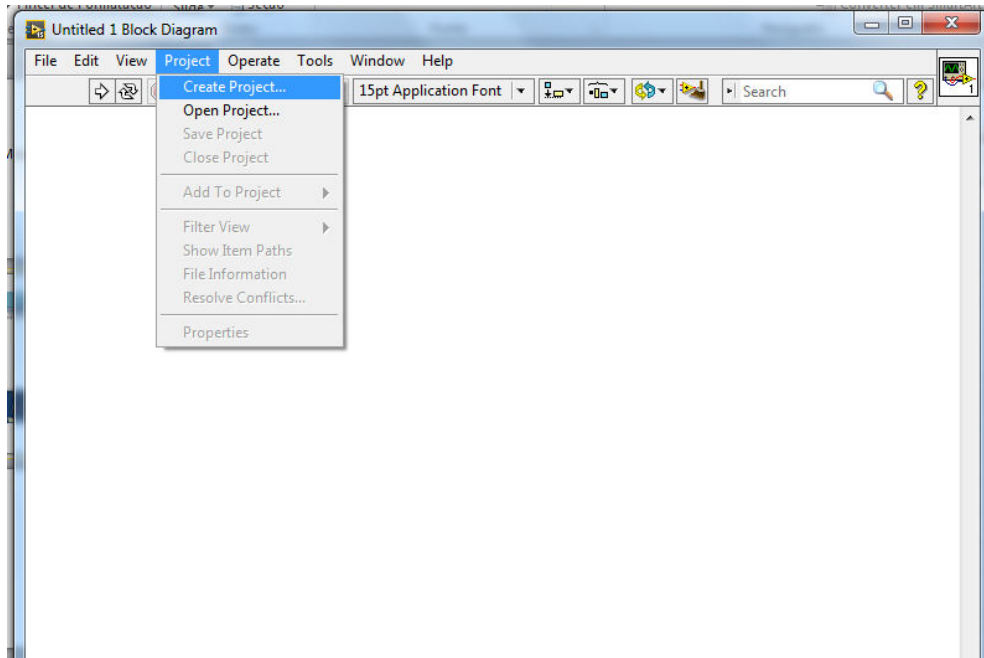


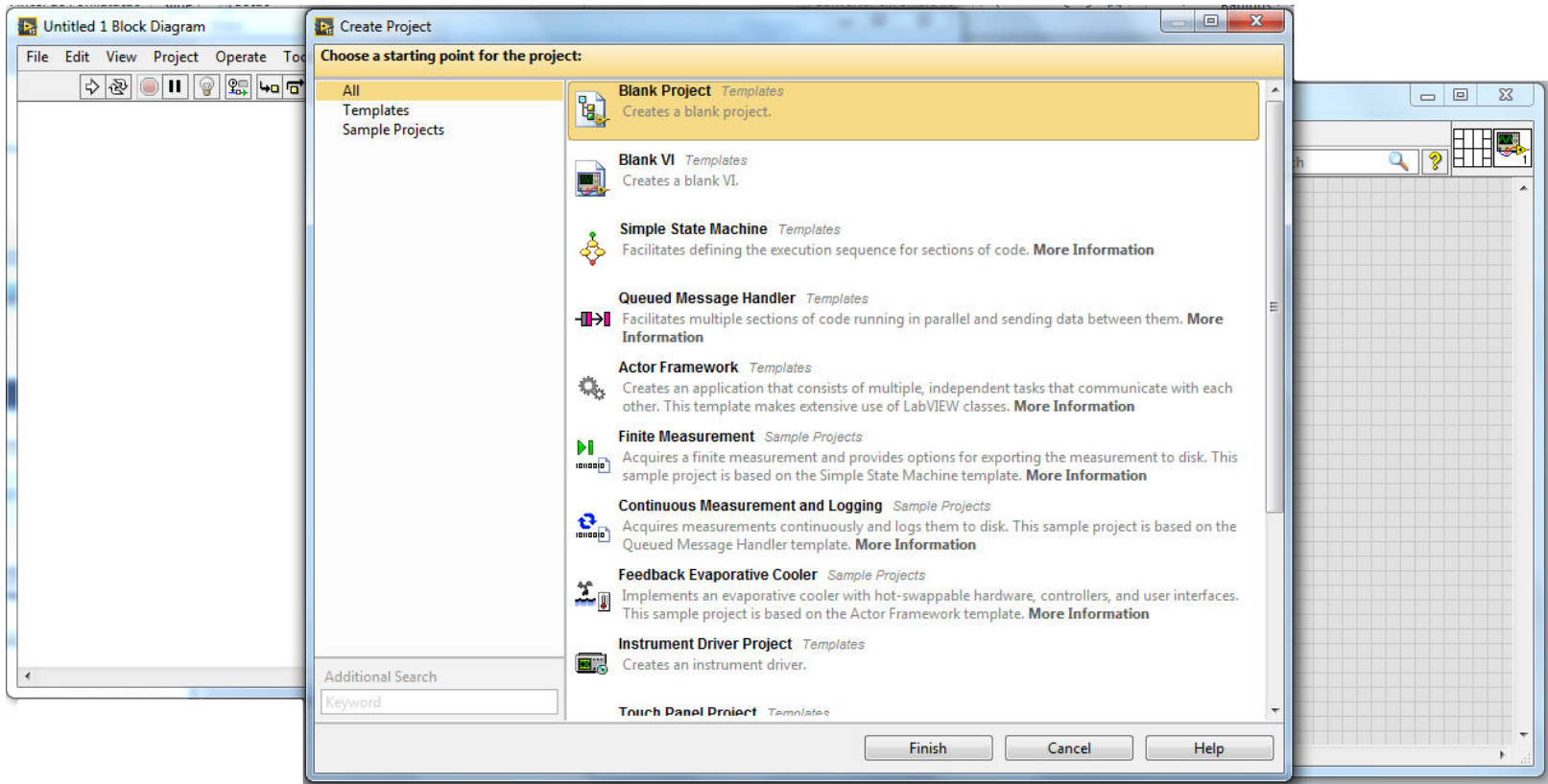
Rede ModBus Conexão com PLC

LAC – Laboratório de Automação e
Controle

Executar o Labview

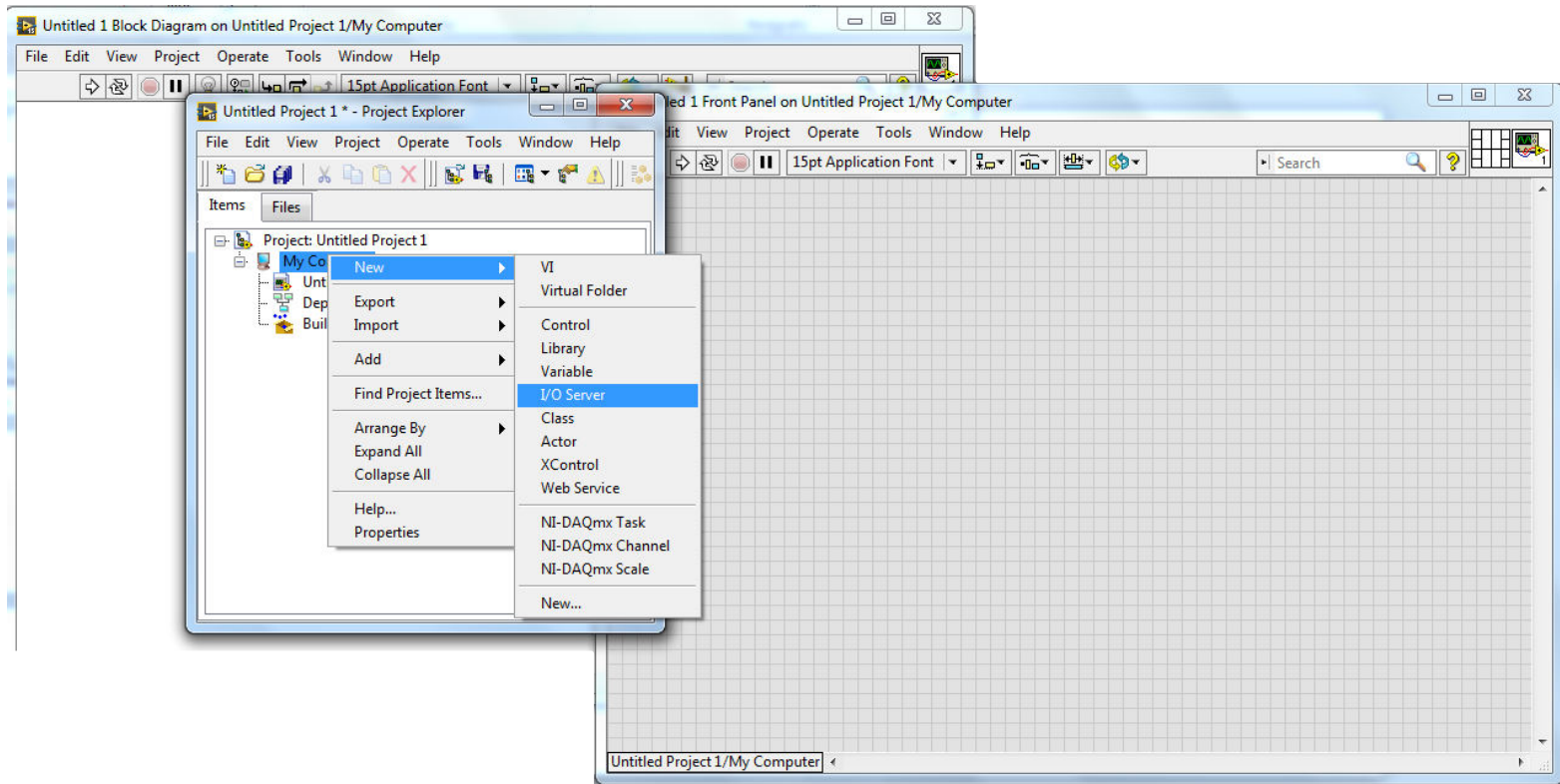


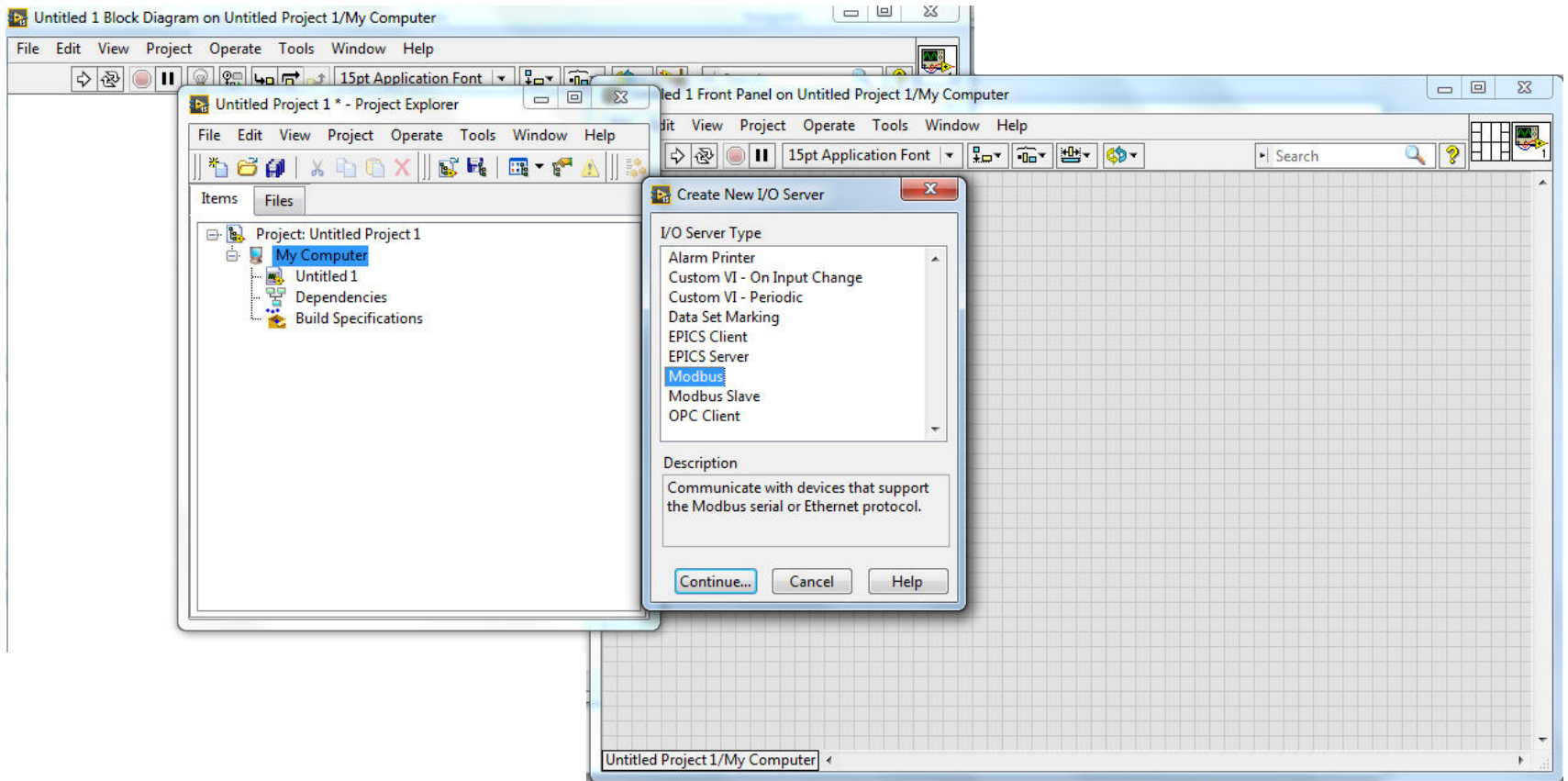




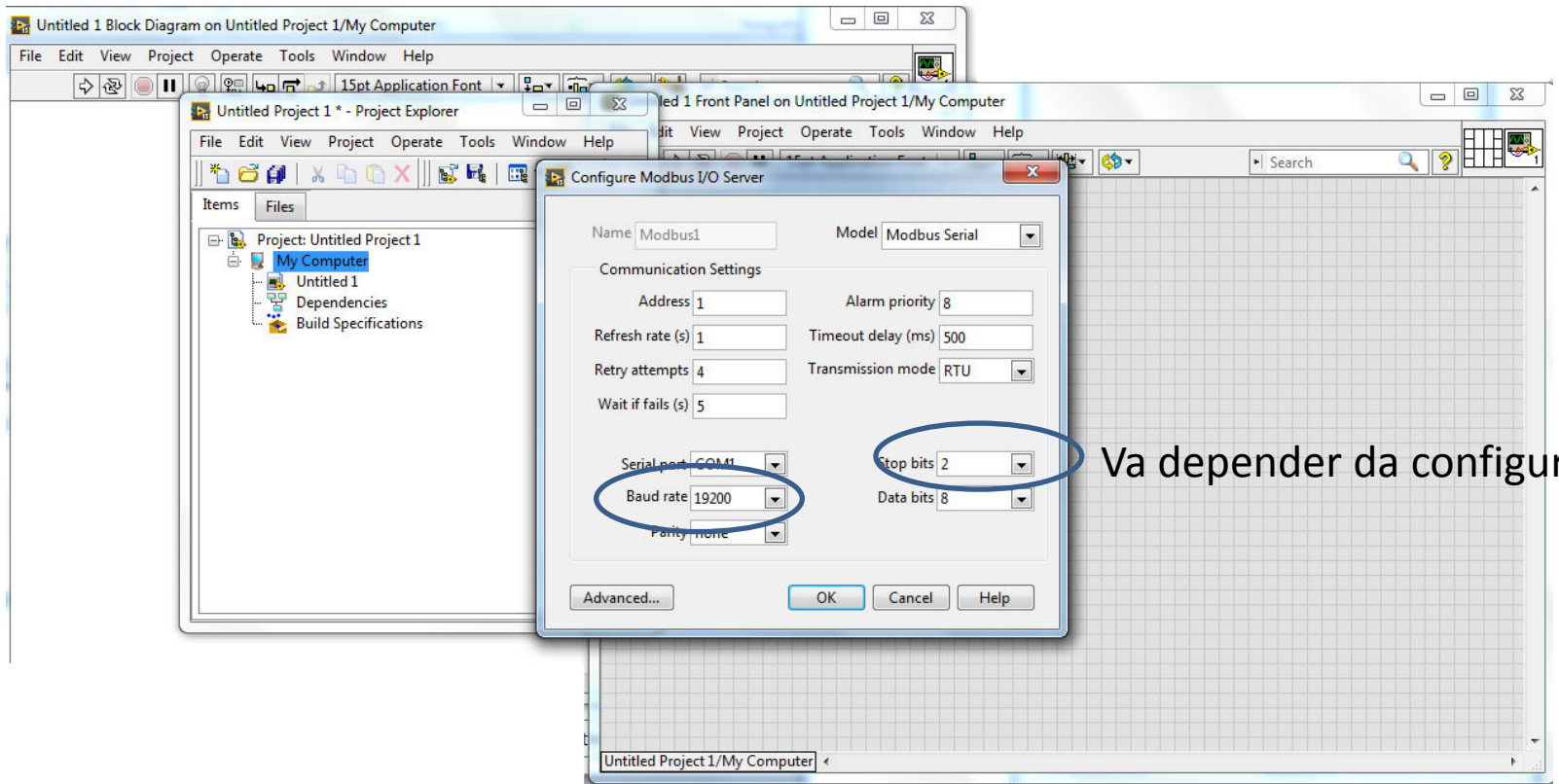
Finalizar e ADD

Criar o Servidor

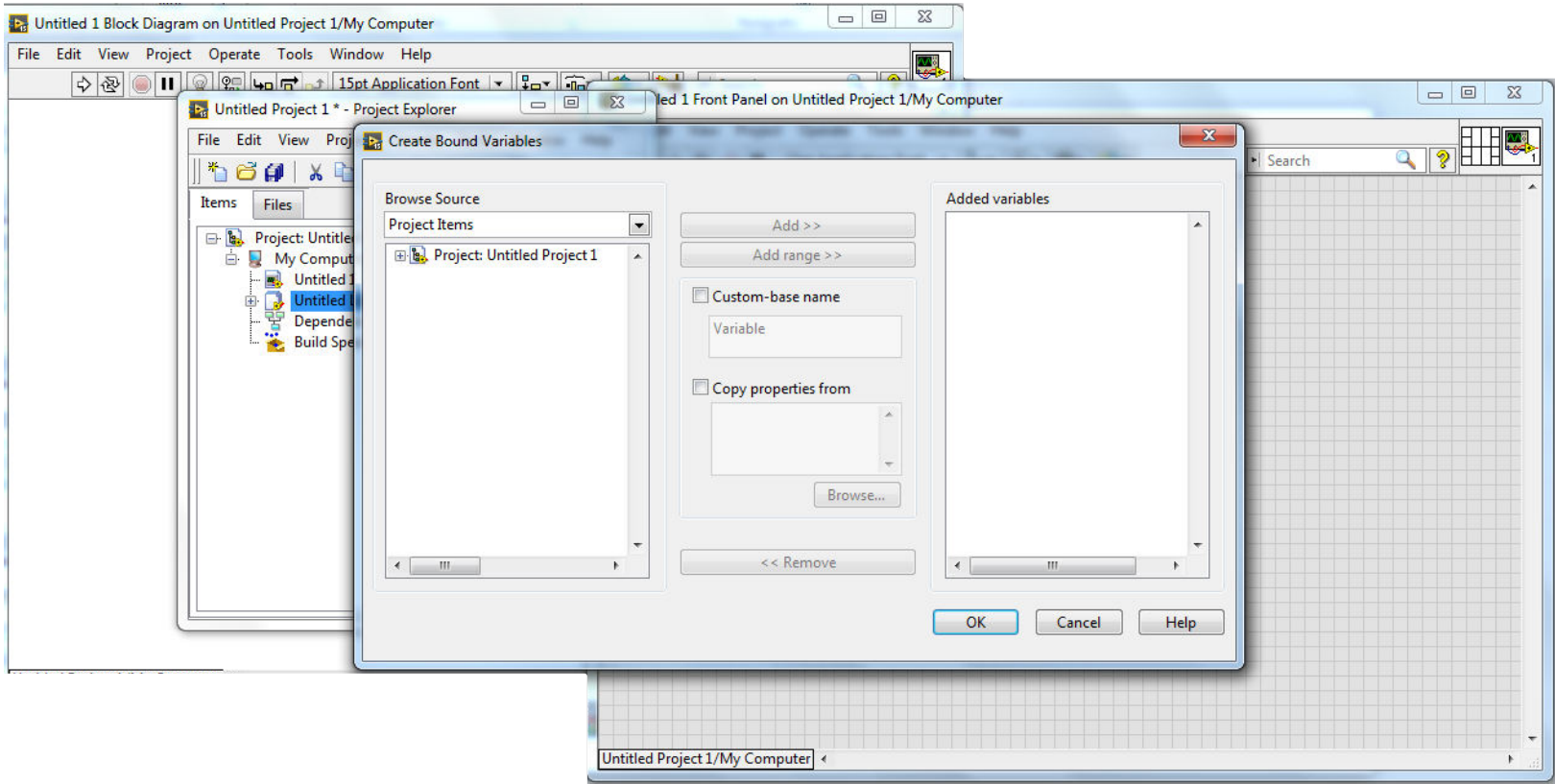




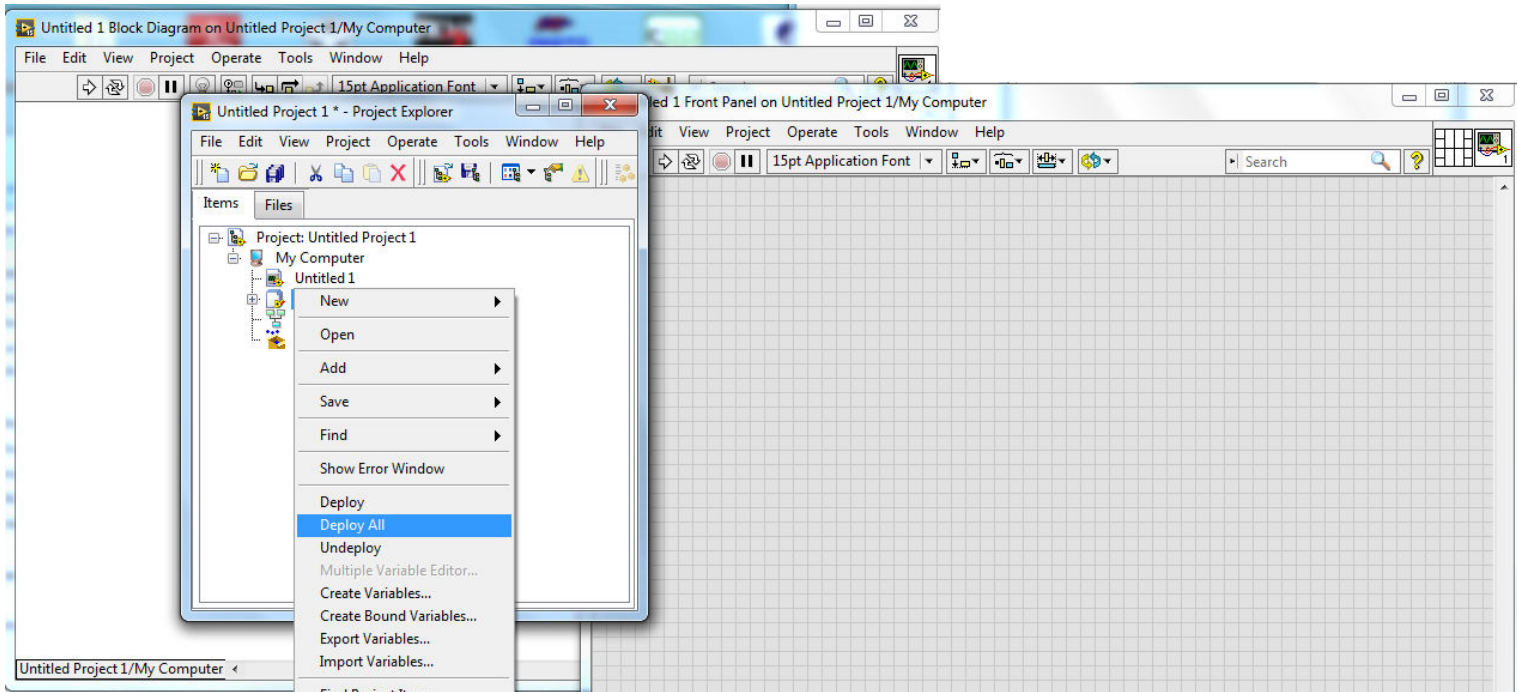
Continue....

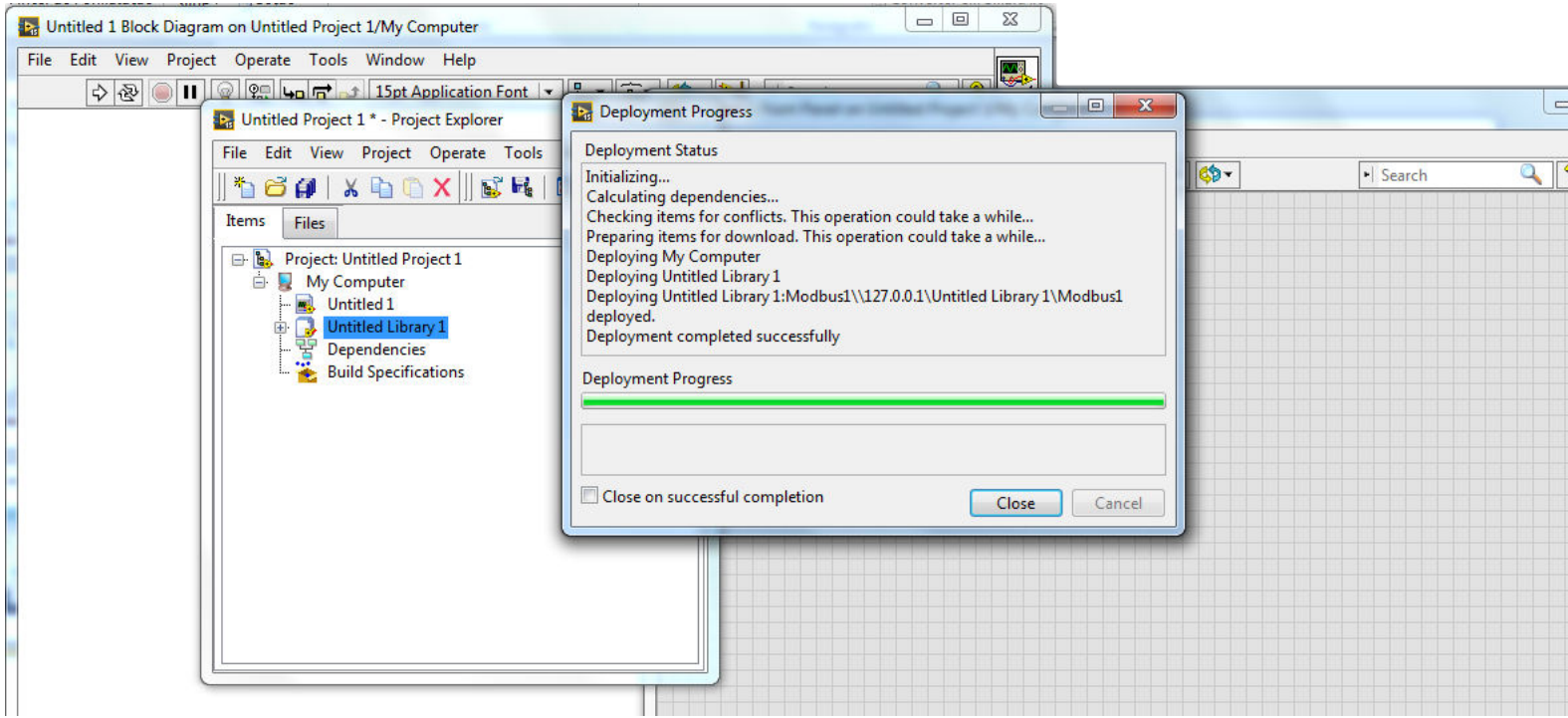


Va depender da configuração

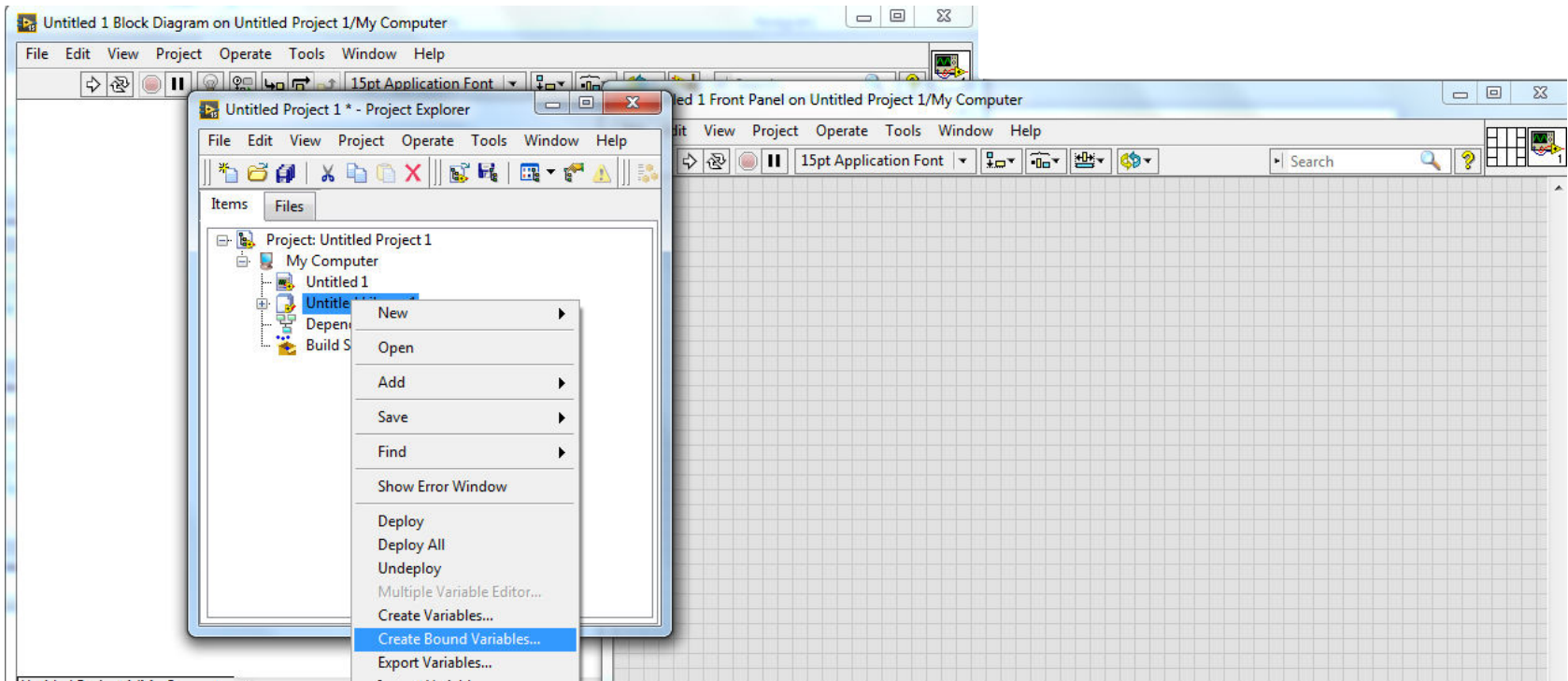


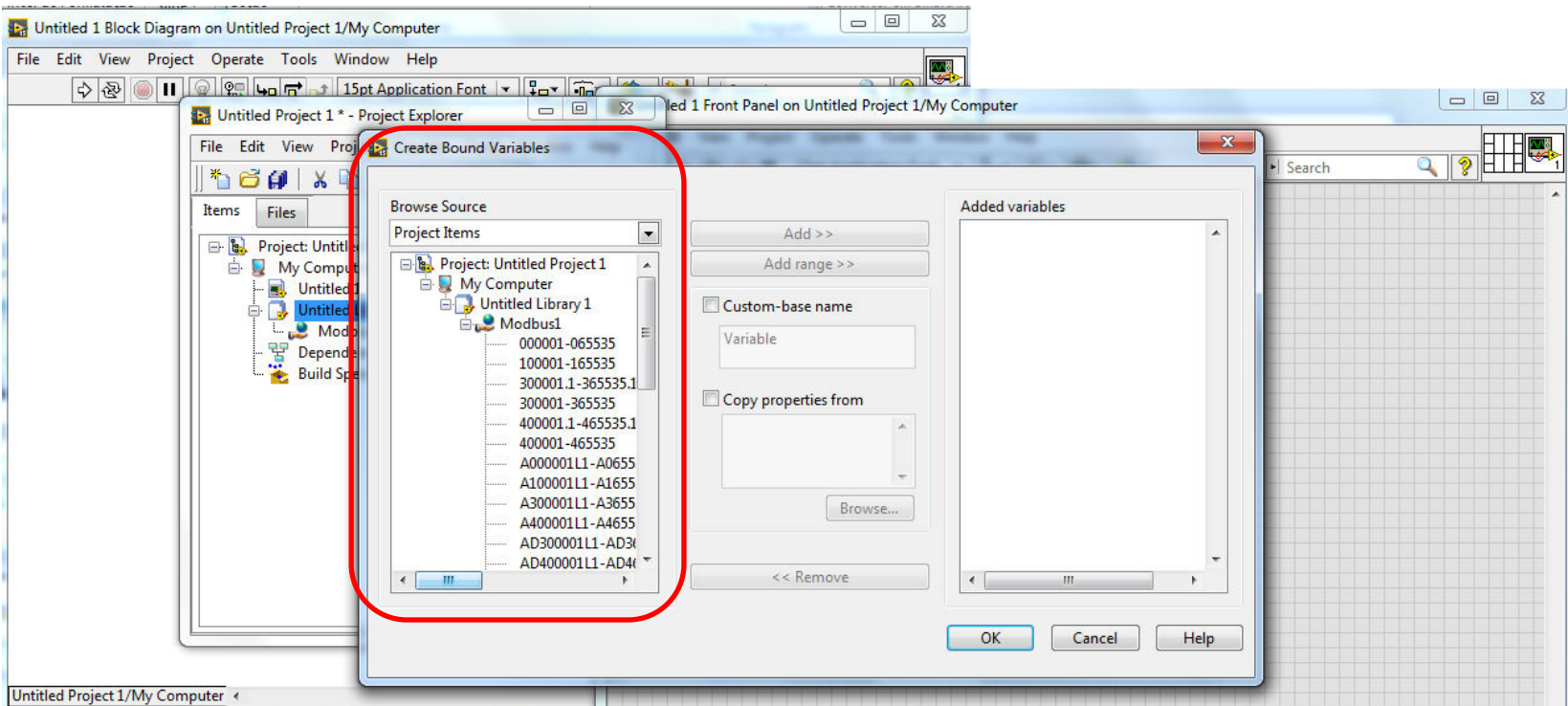
Criação de Variáveis copiando todos os endereços





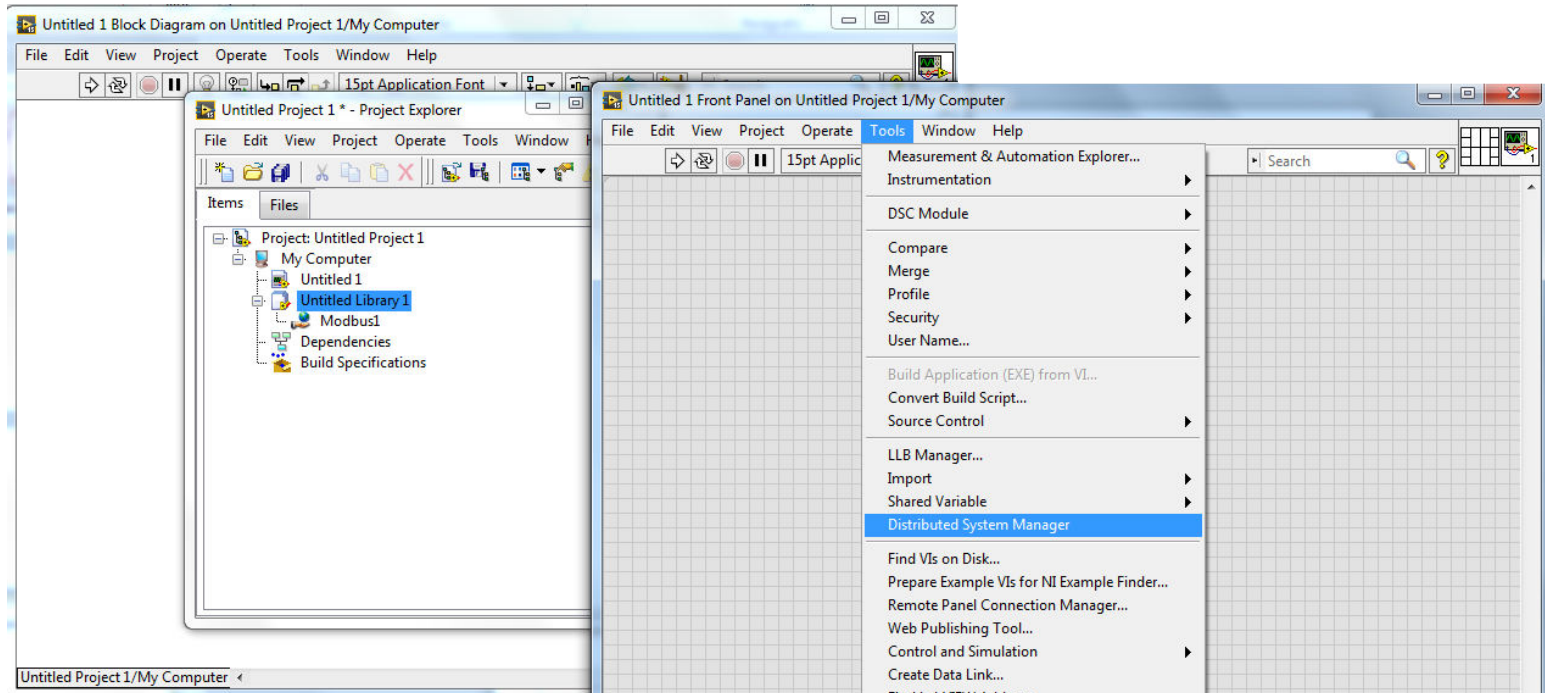
Criação de Variáveis

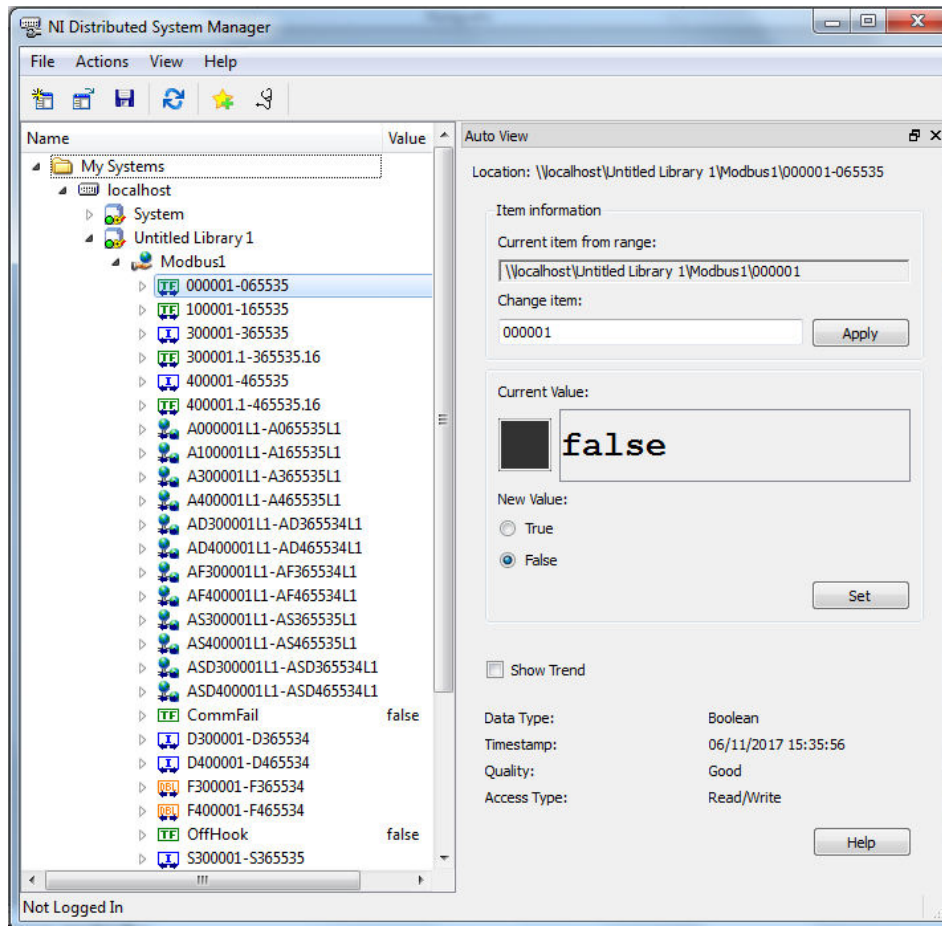


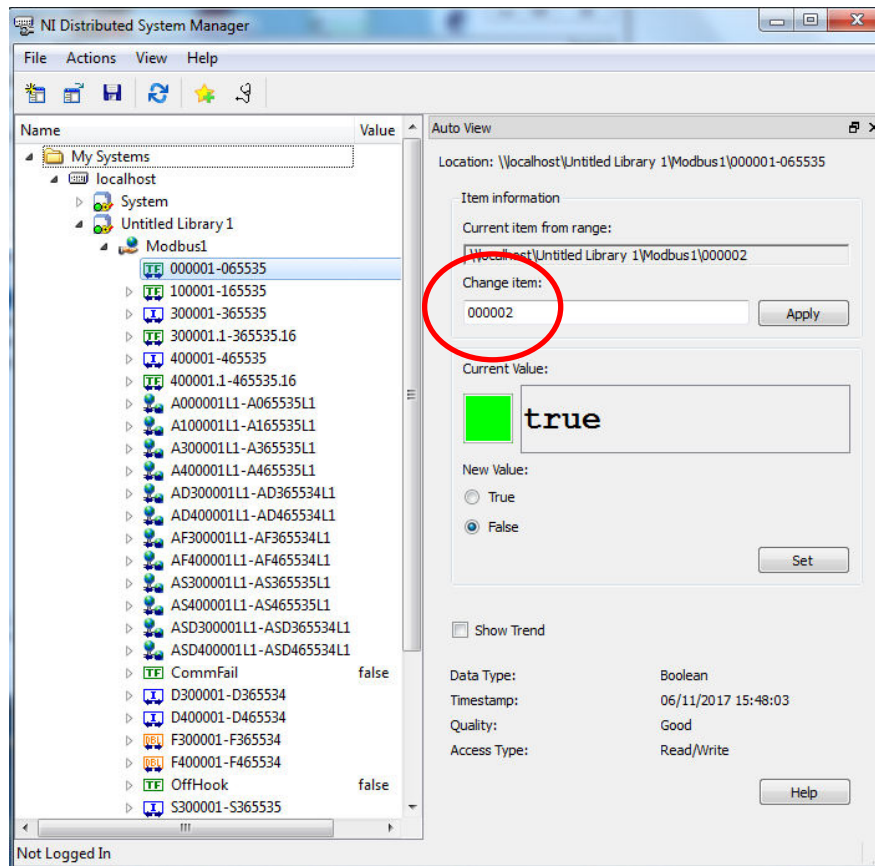


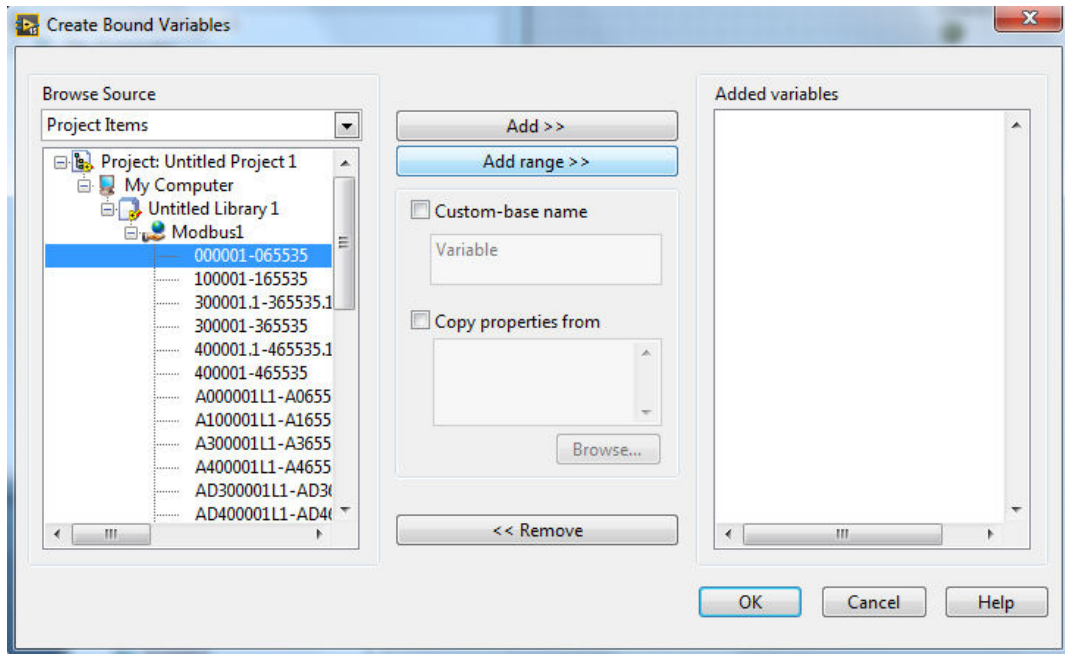
Endereços que devem ser linkados com a parte física do CLP

DSM (Distributed System Manager)









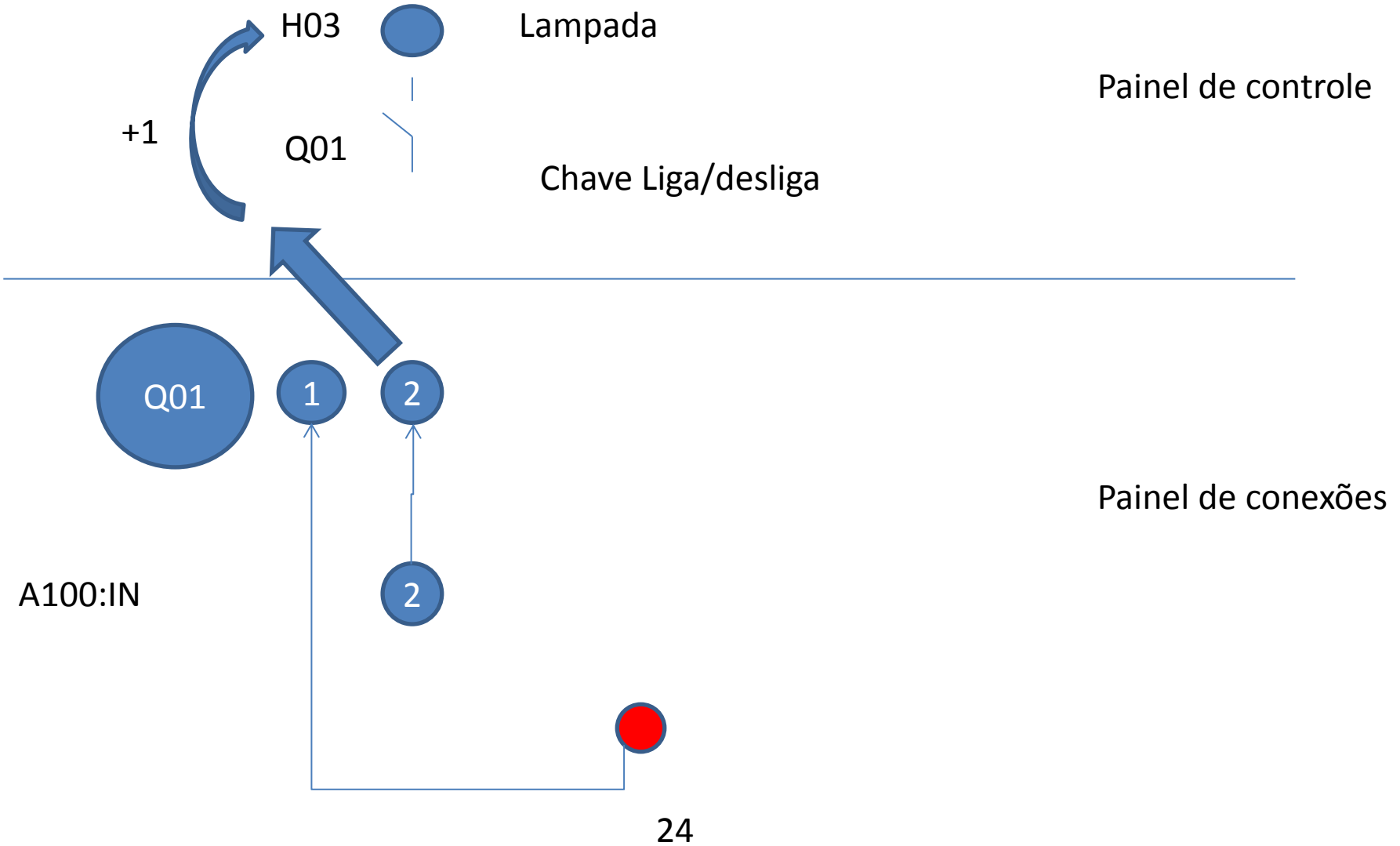
The image shows a dialog box titled "Add Range". It contains the following fields and values:

- Data item range address:** My Computer\Juan.lvlib\Modbus1\000001-065535
- Data item:** 000003
- Number of items:** 1

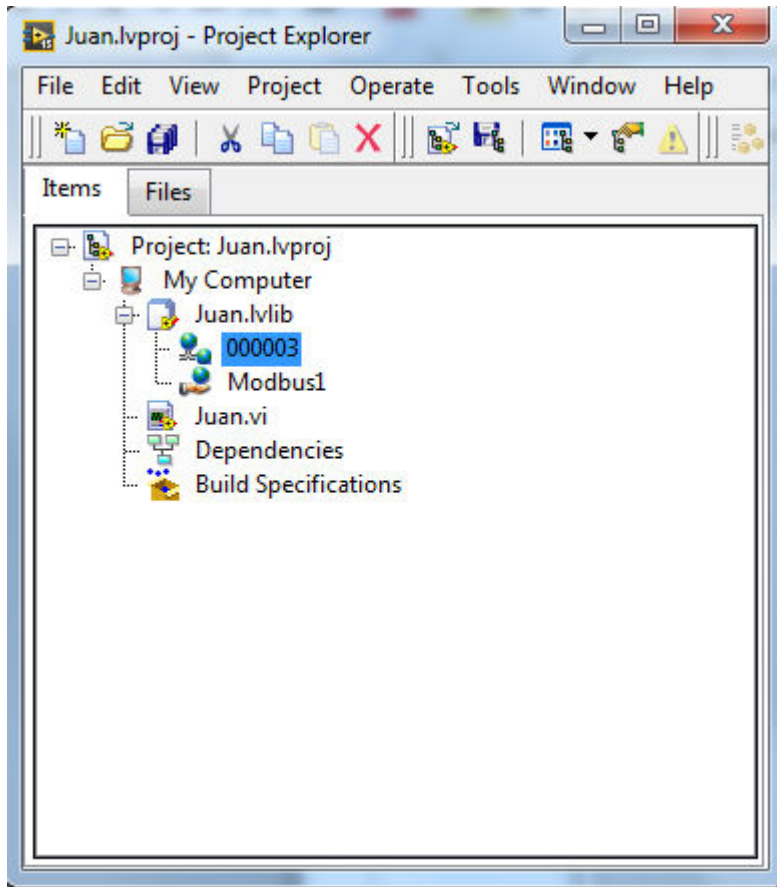
Buttons: OK, Cancel

- Em seguida fazer a conexão física

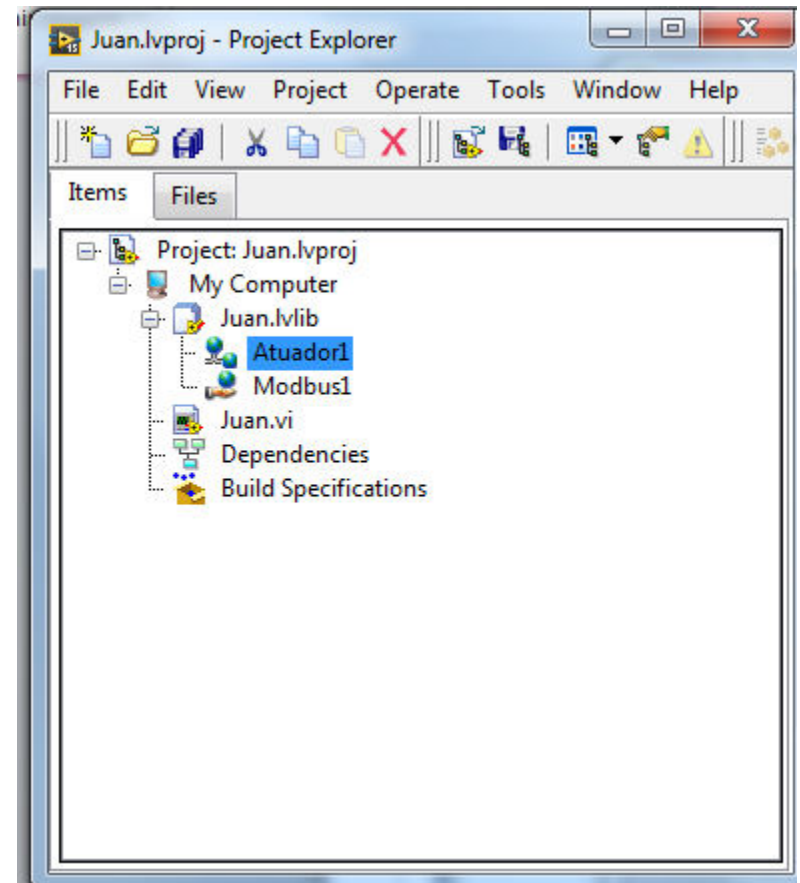
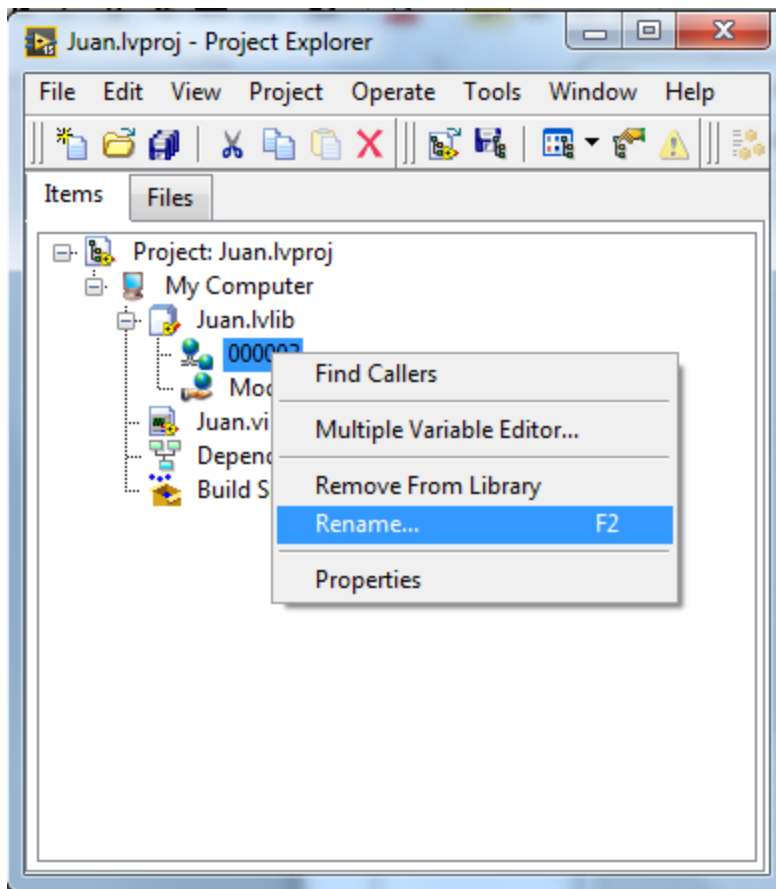
CLP WEG



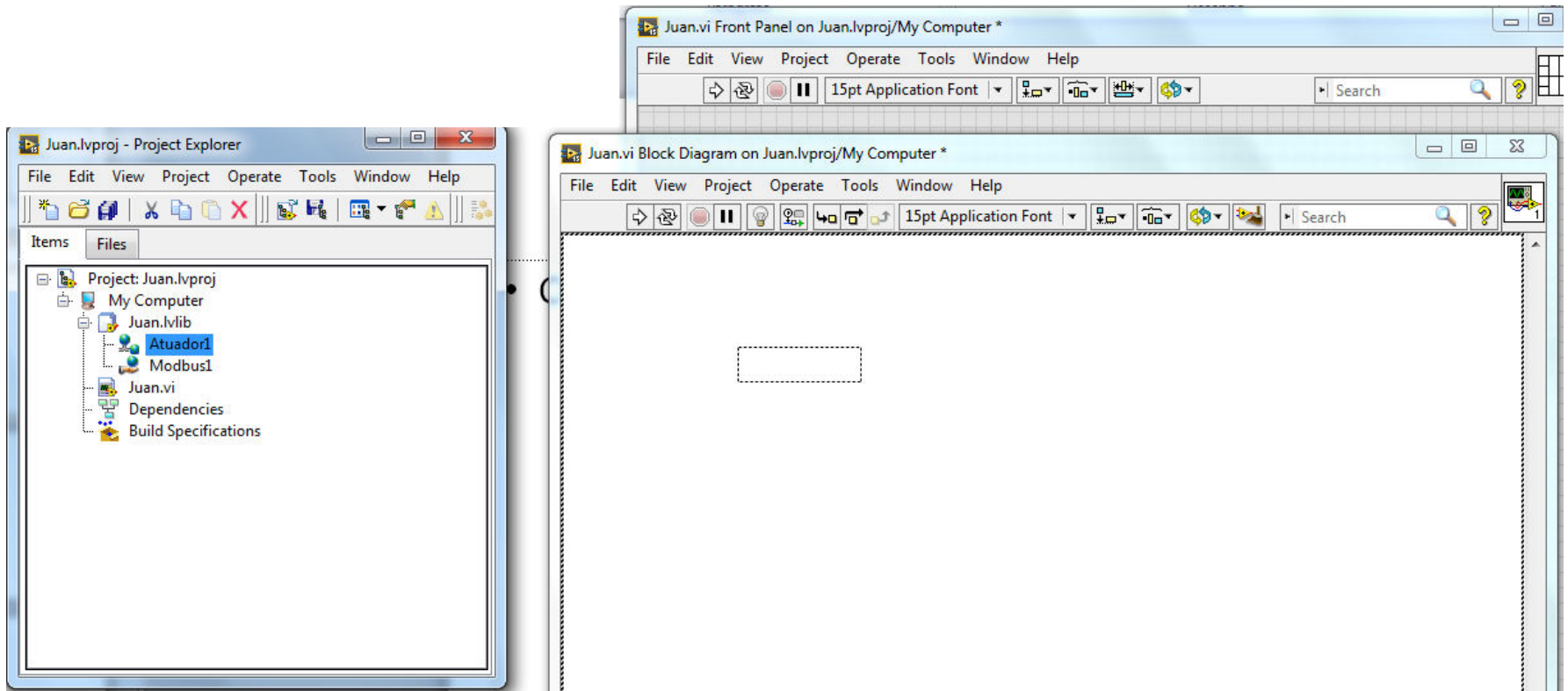
- Depois Salvar todos os Projetos e VI dentro da pasta de trabalho



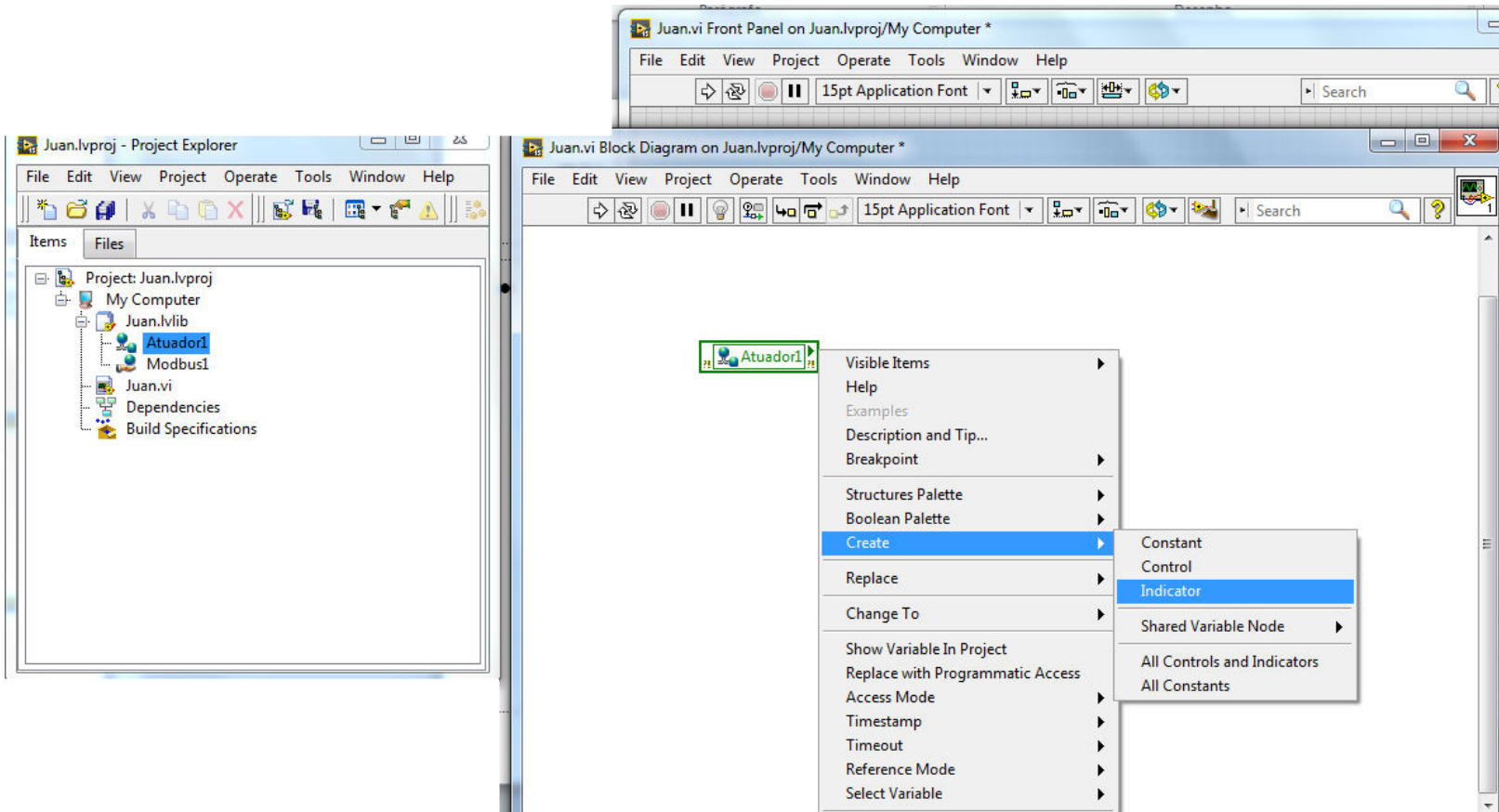
O endereço de memória pode mudar de nome

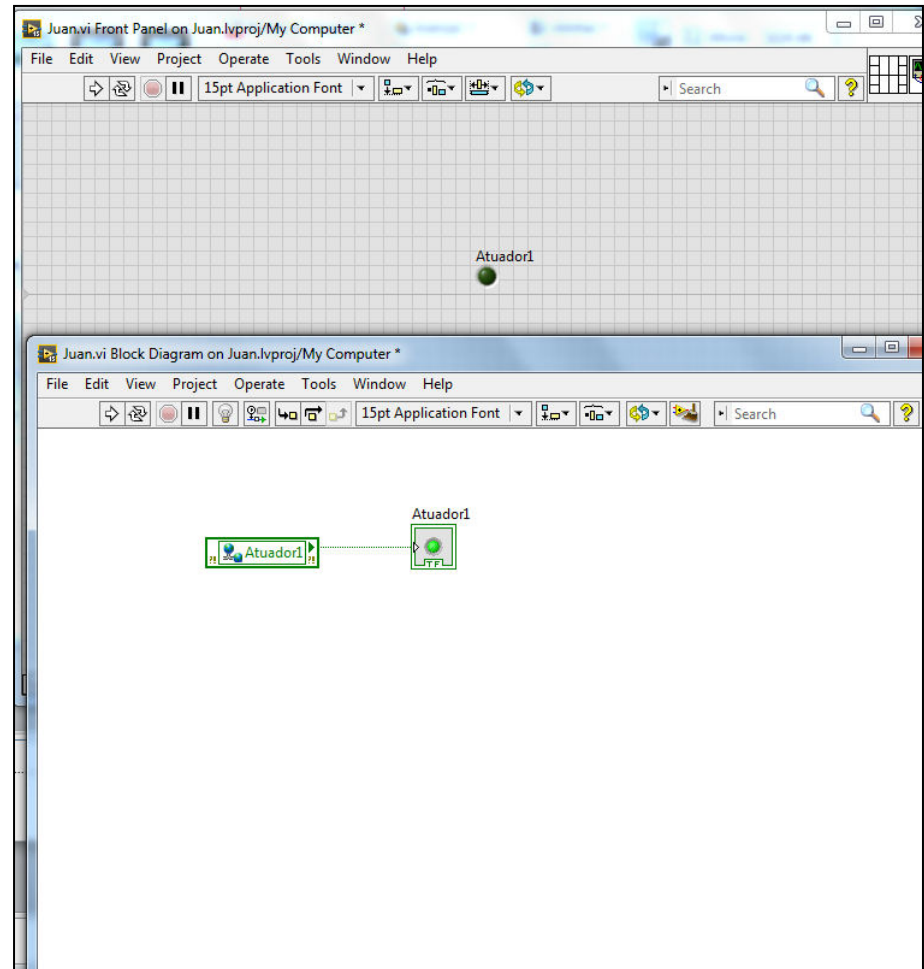
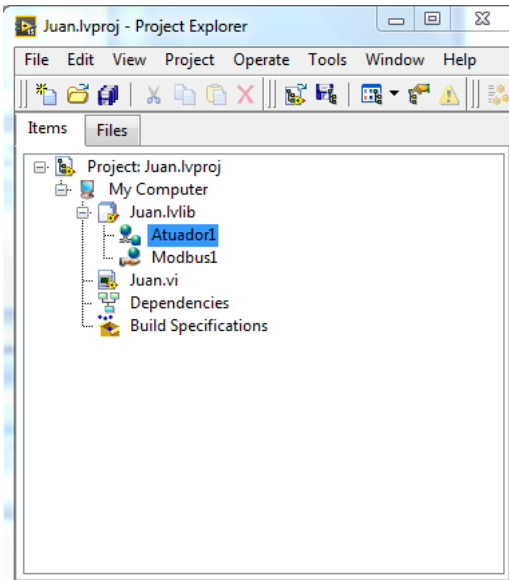


Usando com o VI – Arrastrar o elemento no VI

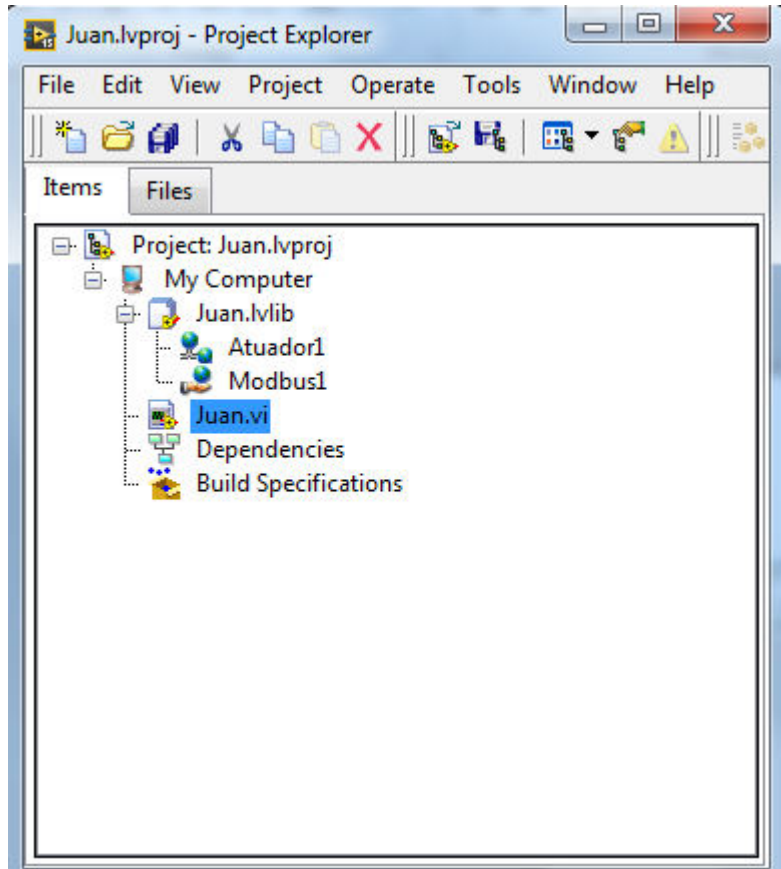


Criando o Indicador

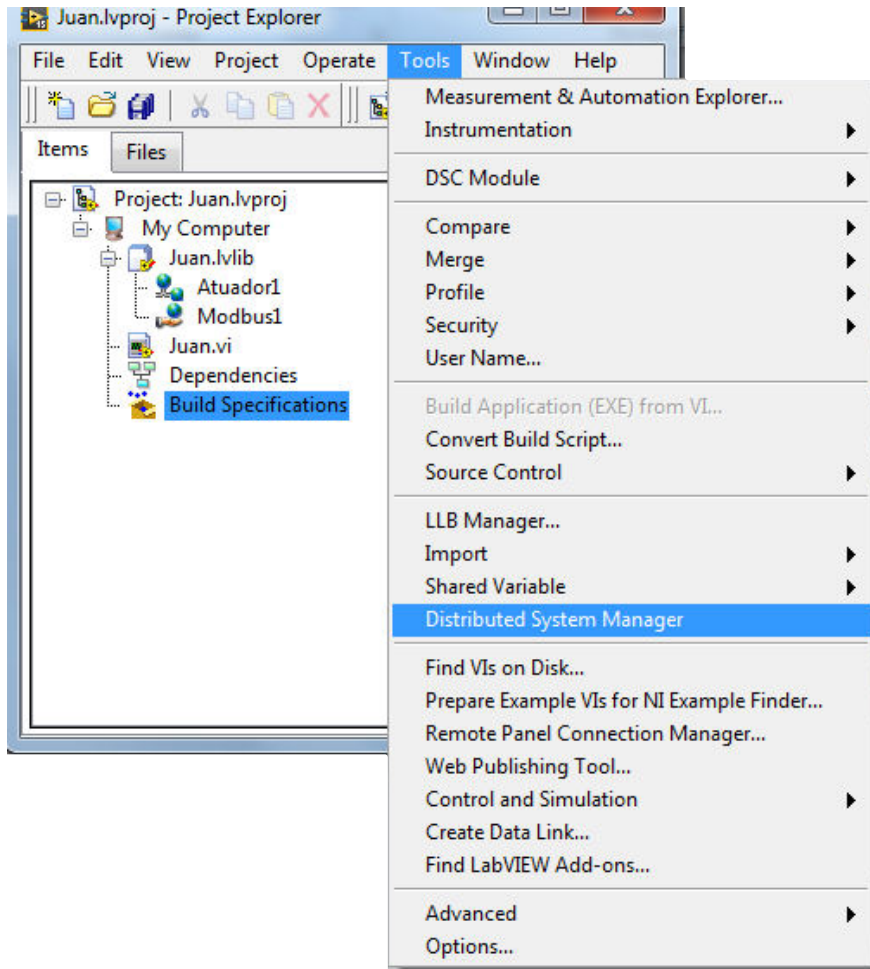




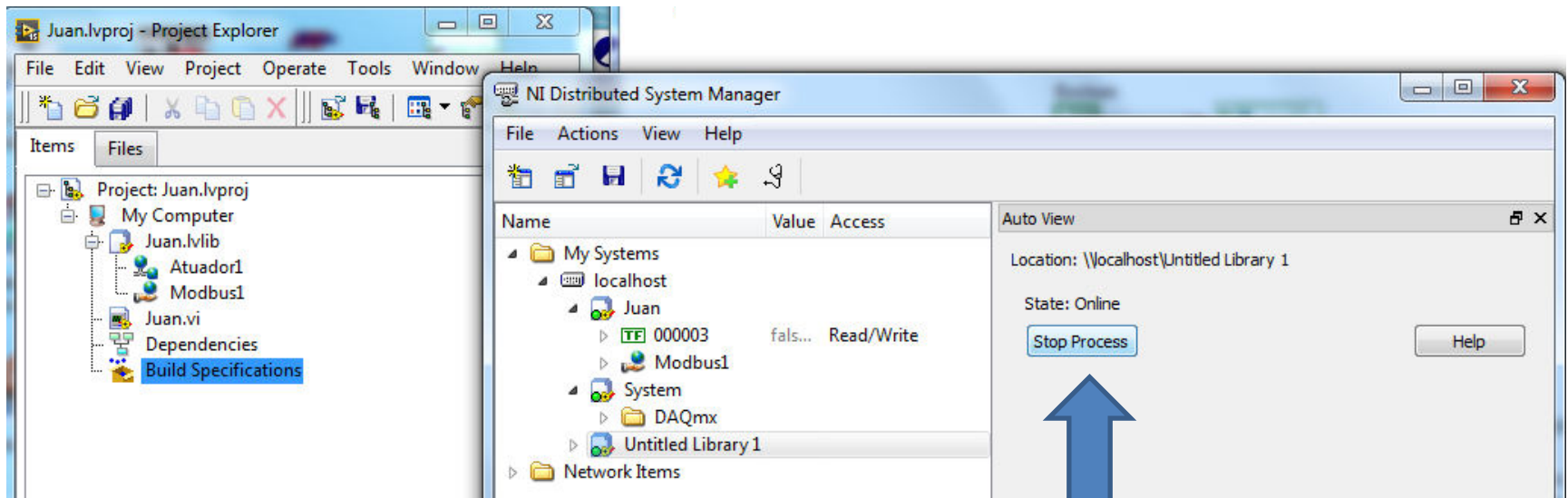
Dentro de Juan estarão todos os sensores e atuadores cadastrados



Parar os processos que estão ativos

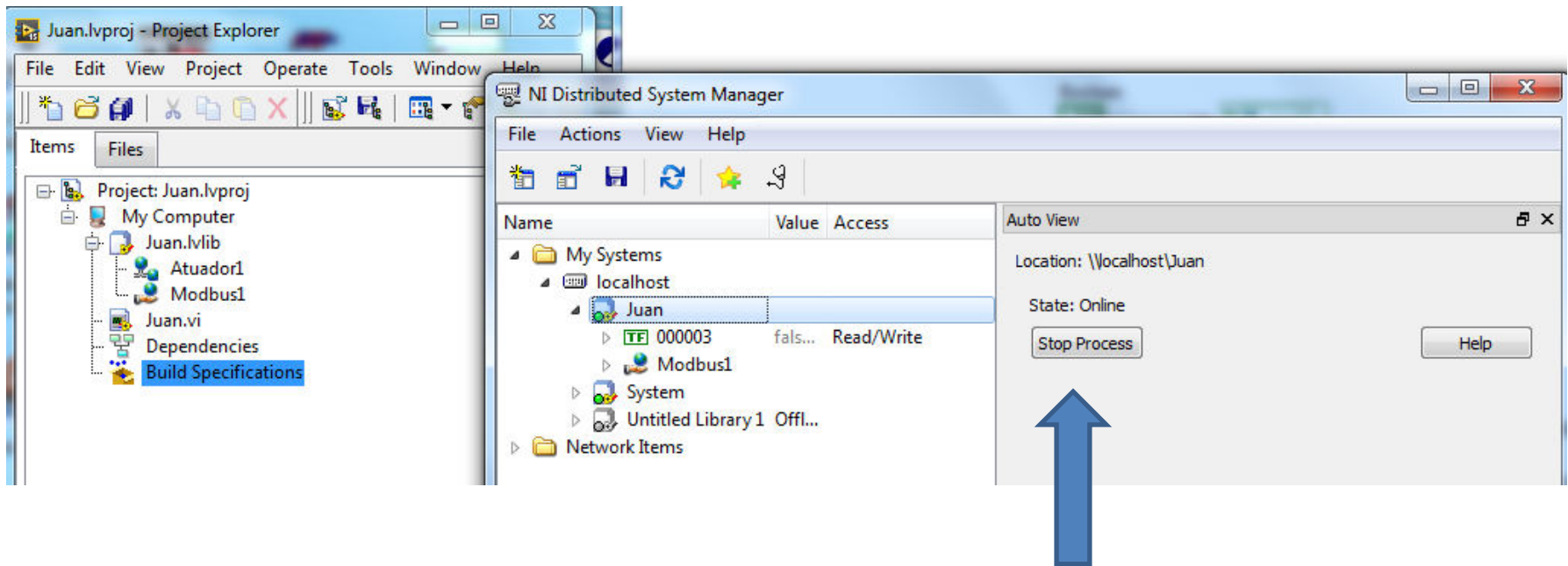


Parar os processos que estão ativos

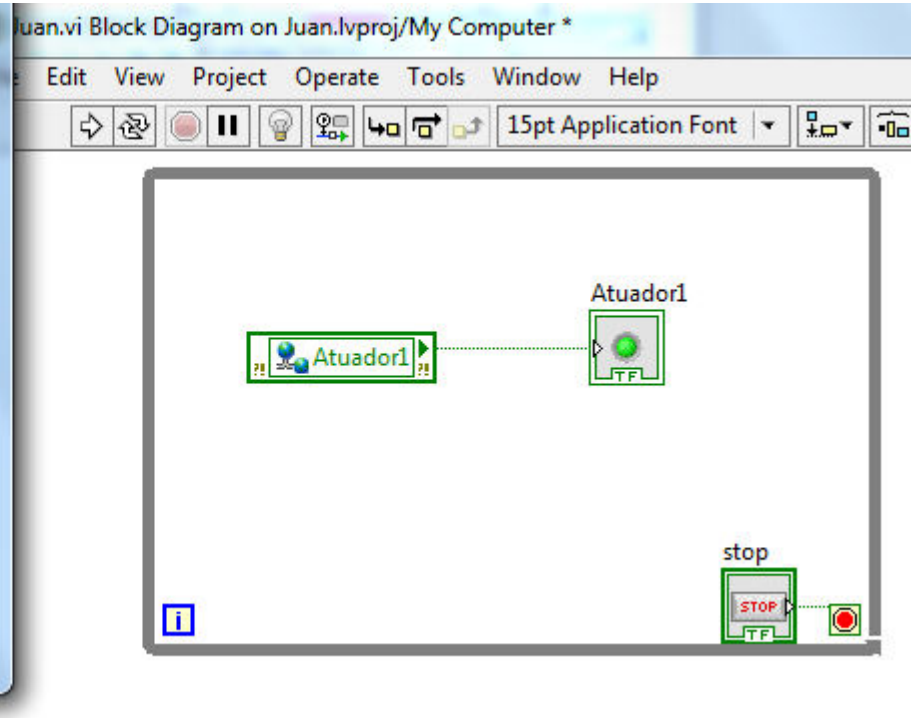
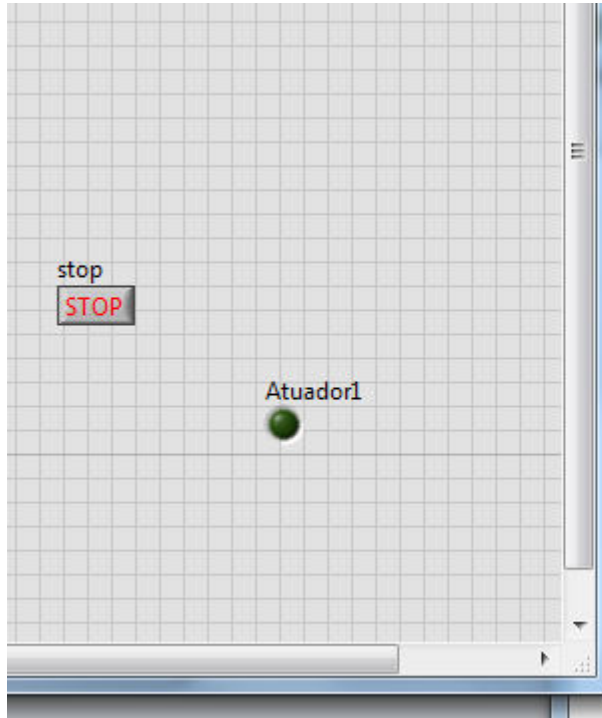


STOP processos abertos

Um único processo deve rodar



O processo esta rodando ate para ele, somente um processo pode rodar



Chaveando Q01

